



### Hidden Deck Fasteners

There are several hidden deck fastener systems available. Visit [www.deckfastener.com](http://www.deckfastener.com), [www.deckmaster.com](http://www.deckmaster.com), [www.ipeclip.com](http://www.ipeclip.com) or [www.invisifast.com](http://www.invisifast.com) for product information and a dealer in your area.

### Fastening

To install, pre-drill a pilot hole and countersink; fasten with high quality stainless steel trim head screws. There are several quality fastener products; visit [www.swansecure.com](http://www.swansecure.com) and [www.fastapscrews.com](http://www.fastapscrews.com) for product information and a dealer in your area.

### UV Protection

There are several quality UV protection products available; visit [www.cabotstains.com](http://www.cabotstains.com) for product information and a dealer in your area. We recommend using "Australian Timber Oil 3400/9400 Series" for decks and outdoor furniture. Visit [www.penofin.com](http://www.penofin.com) for product information and a dealer in your area. We recommend using the "Hardwood Formula" product. It's recommended that if you wish to keep your deck looking new as possible, coat it

### Deck Boards

1x4 & 1x6

5/4x4 & 5/4x6

Lengths: 8ft, 10ft, 12ft, 14ft, 16ft, 18ft, 20ft

Available: Tongue & Groove for porch decking

Pre-Grooved to accommodate Hidden Deck Fasteners

### Railing Material

Board Sizes: 2x4, 2x6, 2x8, 2x10, 2x12

Lengths: 8ft, 10ft, 12ft, 14ft, 16ft, 18ft, 20ft

Custom profiled handrail & sub rail available on special order basis

### Posts

4x4, 6, 8, 10, 12, 6x6, 3x4, 6, 8, 10, 12

Lengths: 8ft, 10ft, 12ft, 14ft, 16ft, 18ft, 20ft

### Pickets

2x2

Lengths: 3ft, 4ft, 8ft

### Bench Slats

1 1/2"x3" & 2"x3"

Lengths: 8ft

**Note:** some dimensions and profiles are available by special order only.



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product code: #PB-01

I P E



### Incredible Strength & Durability

Top ratings for strength, hardness and durability have been proven again and again in demanding commercial applications, like the famous Atlantic City Boardwalk. Five times as hard as Cedar or Pressure Treated.

### Long Life

Rated 25 years against decay and insect damage. Applications that have withstood 50 years, testify to the longevity of this material. Once again the Atlantic City Boardwalk is a testament to its long life being constructed over 25 years ago.

### Maintenance Free

With Ipe Decking, the application of sealers is purely optional. Ipe Decking naturally weathers to a beautiful, silver-gray patina.

### Fire Resistant

Ipe Decking boasts a fire rating of Class A, the same as concrete or steel!

### Environmentally Sound

Ipe is harvested from managed forest projects. It is naturally seasoned and kiln dried to prevent shrinkage.

### What is Ipe Decking?

Ipe Decking is an extremely durable South American hardwood. It has incredible strength and natural resistance to decay, rot, insect damage (marine boring worms & termites). Its fire rating makes it a perfect wood for long-life exterior decking, docks, benches and bridges

- So strong, dense and hard; Ipe remains smooth and virtually splinter free for years and years, beautifully.
- Enjoy the beauty and warmth of real wood decking without the hassles.
- Left unsealed, Ipe weathers to a robust silver patina. An outdoor finish can be periodically applied to maintain its rich, natural colour; ranging from a golden russet to a classic reddish brown.

Discover the unique properties that make Ipe an easy choice for your decking project. Ipe naturally resists wear, rot, splintering, termites, fire, chemicals, marine borers and virtually every other threat imaginable...*beautifully.*



Weathered sample of Ipe after 24 years of service on the famous Atlantic City Boardwalk



### Span

3/4" net thickness deck boards will span 16" on centre. 1" net thickness deck boards will span 24" on centre.

### Spacing

When installing, there should be a minimum 1/16" gap between boards to aid in air circulation and drainage. If installing your deck close to the ground, we recommend a minimum of 1/8" gap between deck boards to aid in air circulation and drainage. If using a hidden deck fastener system, please use the manufacturer's recommended spacing guidelines.

### Shrinkage

Decking may shrink approximately 1/16" on 4" wide and 1/8" on 6" wide decking. In hot or dry areas, you may experience additional shrinkage.

### Cutting and Drilling

Due to the density of Ipe, premium carbide tipped saw blades and high quality drills are recommended for smooth cuts.

### End Sealer

If during installation, you need to end cut any boards, it is recommended that you end seal the fresh cut with "Anchorseal" to prevent end checking. One quart will cover 500 square feet of decking. Please visit [www.uccoatings.com](http://www.uccoatings.com) for product information and a dealer in your area.

There is no alternative for the natural *beauty* of Ipe